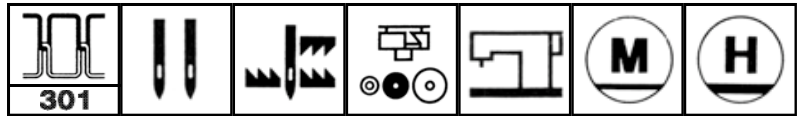


# ECONOSEW®

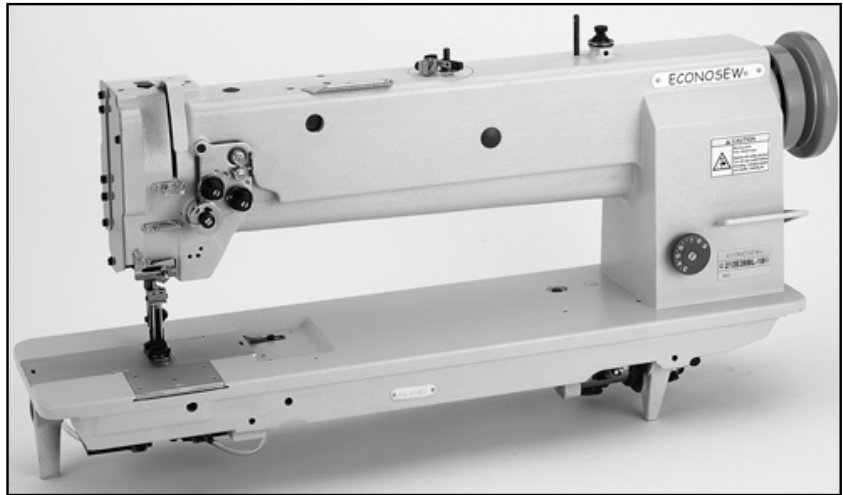
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## 212E28BL-18



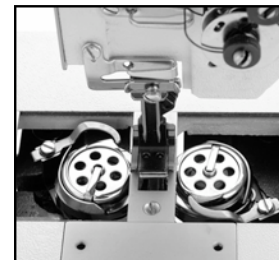
DOUBLE NEEDLE, HEAVY DUTY LOCKSTITCH MACHINE, UNISON-FEED (NEEDLE-FEED & DROP-FEED WITH ALTERNATING PRESSER FEET), LARGE VERTICAL ROTARY HOOKS, REVERSE FEED AND AUTOMATIC LUBRICATION  
18" ARM

- Uses Singer 112W style walking feet
- Built-in safety clutch prevents hook damage
- Plunger pump lubricating system
- Arm shaft and hook shaft are supported by ball bearings
- Timing belt driven
- High presser foot lift assures easy input and removal of materials
- For sewing medium & heavy materials such as canvas, leather, vinyl, synthetics, etc.



### Specifications

|  |  |
|--|--|
| <b>Model</b>                                   | <b>212E28BL-18</b>   |
| <b>Maximum Sewing Speed</b>                    | 1600 spm*  |
| <b>Stitch Length Adjustment</b>                | 0 to 9mm   |
| <b>Presser Foot Lift</b>                       | By Hand: 8mm<br>By Knee: 16mm                                  |
| <b>Needle System</b>                           | 135x17   |
| <b>Needle Bar Stroke</b>                       | 36mm   |
| <b>Feed Type</b>                               | Unison feed  |
| <b>Hook Type</b>                               | Large vertical rotary hook                                     |
| <b>Amount of Alternating Presser Foot Lift</b> | 2 to 5mm (3.2mm standard)                                      |
| <b>Needle Gauge Size</b>                       | 3.2mm to 25.4mm (6.4mm standard)<br>1/8" to 1" (1/4" standard) |
| <b>Working Space</b>                           | 457mm (18")  |
| <b>Safety Clutch</b>                           | Yes  |
| <b>Lubrication System</b>                      | Plunger pump lubricating system and self lubricating hooks     |



Large bobbins for greater production with fewer interruptions



Unison feed assures even feed when sewing multiple layers

\* Depends on thread, material & type of operation

\* Specifications subject to change without notice

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